

**FC IFS 1 - Insulated Façade System with 6mm Pro-panel™ cement board**

Assembly #	Wall Type	Stud Size (mm)	Steel			Exterior Cladding	Building Wrap	Cavity Fill	Interior Lining	Fire Rating Side	Fire Rating (Min)	Acoustic Rating (STC dB)	Thermal Rating (M <sup>2</sup> K/W)
			Thickness (mm)	Coating	Grade								
FC IFS 1	Exterior or Interior Load Bearing Wall	89 to 150	0.95 to 2.00	Z275	G350 to G550	FRAMECAD® Insulated Façade System + 6mm Pro-panel™ Cement Board	FRAMECAD® Tyvek®	Rockwool or Glaswool min. R-Value 1.9 M2 K/W	FRAMECAD® 15mm Fire Guard Plasterboard	Inside	60min.	45	2.60
											Ref. FCTR.1401		

**Framing and Wall Height**

FRAMECAD® Stud width shall be 35mm minimum.  
Stud spacing shall be at 610mm centers maximum.  
Frame height as determined by specific design.

**Cladding**

FRAMECAD® 60mm Insulated Façade System + one layer of FRAMECAD® 6mm Pro-panel™ cement board on the external side of the FRAMECAD® cold formed steel wall frame.

Vertical fixing. Full height sheets shall be used where possible. All Sheets joints to be formed over studs and nogs.

All sheets to be fixed a minimum of 50mm from ground level, unless a "Z" flashing is provided or as per local building regulation.

All Sheets to extend below the finished floor level by a minimum of 50mm.

**Building Wrap**

Install with a 150mm overlap between runs, with each higher run lapping over the layer below. Install external cladding without delay.

**Cavity Fill**

Rockwool or Glasswool Insulation. Avoid creating gaps and spaces, as they will allow warm air to bypass the insulation and escape. Cut insulation to size using a sharp utility knife, allowing an additional 25mm (1") to both the width and length for a snug fit.

Rockwool or Glasswool min. R-Value 1.9 M<sup>2</sup> K/W.

**Lining**

One layer of FRAMECAD® 15mm Fire Guard plasterboard on internal side of the FRAMECAD® cold formed steel wall frame.

Vertical fixing. Full height sheets shall be used where possible.

Horizontal fixing is permitted as long as all longitudinal sheet joints are formed over nogs/dwangs. When sheet end butts joints are unavoidable, they shall be fixed at 200mm centres and formed over framing. All sheet joints must be formed over framing.

Linings are fixed 10mm off the floor.

**Fastening**
**Cladding**

FRAMECAD® 6mm Pro-panel™ cement board to be fixed underneath the FRAMECAD® 60mm Insulated Façade and fixed directly to FRAMECAD® cold formed steel wall frames using 030149 FRAMECAD® X-Drive® 8g x 35mm CSK Winged Drill Point screws, at 300mm centers along sheet perimeter and centre studs. Fibre Cement fastening placement should be 12mm from sheet edge and 50mm from sheet corners.

The Insulated Façade System is fixed over the FRAMECAD® 6mm pro-panel™ cement board vertically, fixed through the fibre cement into the frame, and must be fully supported on all edges and butt joined hard against each other. For fastening placement refer to FRAMECAD® Trade Spec Document 2.4.

**Lining**

FRAMECAD® 15mm Fire Guard plasterboard to be fixed using 001848 FRAMECAD® 6g x 32mm Bugle Head Drill Point screws, at 200mm centers along sheet perimeter and centre studs. Fastening placement should be 12mm from sheet edge and 50mm from sheet corners.

*Note: FRAMECAD® recommends a glue and screw method to ensure linings are affixed to wall, ceiling and floor frames. Glue dabs must be intermittent with a minimum distance of 100mm from fastening placement.*

**Jointing and Finishing**

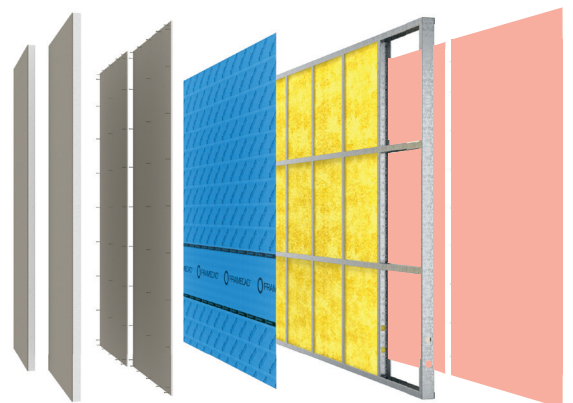
All screw / fastener heads should be covered with joint compound and all sheet joints to have reinforced tape and be stopped / jointed in accordance with the stopping / jointing compound manufacturers recommendations.

**Fire Stopping / Jointing**

Seal any gaps and service penetrations with an intumescent sealant to prevent penetration of flame.

**Acoustic Stopping/ Jointing**

Apply sound seal at junctions between drywall frame and adjoining structure. Sound seal is to be provided as a continuous band to clean, dry, dust free surfaces, leaving no gaps. Seal any gaps and service penetrations.



**NOTE:** In order for FRAMECAD® Wall Solutions to perform as designed all components must be installed exactly as prescribed. Substituting building components may produce an entirely different solution and may seriously compromise performance.

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FRAMECAD® Design and Build System delivers a full range of building assemblies that meet fire, thermal and acoustic values. For details on the appropriate assembly for your project please contact us.

[www.framecad.com](http://www.framecad.com)

**DISCLAIMER:**

This document is current as at July 2015 and supersedes all previous versions of the FRAMECAD® FC IFS 1.

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